

Alkon Corporation.
Single Slotter Preventive Maintenance Instructions

For Machine(s): 1600 & 1625

MONTHLY TASKS TO BE COMPLETED

ELECTRICAL

- INSPECT ILLUMINATED PUCH BUTTONS ON CONTROL FOR PROPER FUCTION

HYDRAULICS

- CHECK LEVEL OF RESERVOIR
- CHECK ALL HOSES & FITTINGS FOR LEAKS
- CHECK HYDRAULIC CYLINDERS FOR LEAKS
- CHECK FOR PLAY IN ALL THE SPINDLES (FRONT TO BACK & SIDE TO SIDE)

PNEUMATICS

- CHECK AIR AUTO-OILER LEVEL
- CHECK ALL HOSES & FITTINGS FOR LEAKS
- CHECK PNEUMATICALLY OPERATED CYLINDERS FOR LEAKS
- CHECK COLLET CHUCKING DISTRIBUTOR FOR LEAKS
- CHECK COLLET CHUCKING CYLINDERS FOR LEAKS