

Alkon Corporation.
AM Assembly Preventive Maintenance Instructions

For Machine Numbers: 1430 & 1480

MONTHLY TASKS TO BE COMPLETED

MECHANICAL

- CHECK THE CONDITION OF “O” RING DRUM
- CHECK CONDITION OF GRIT TAPE & WHEELS
- CLEAN DRUM

PNEUMATICS

- CHECK FOR MOISTURE IN AIRLINE MOISTURE TRAP
- CHECK AIR LINES, FITTINGS, & PNEUMATIC CYLINDERS FOR LEAKS

MACHINE CARE

- CHECK THE GENERAL CONDITION OF THE MACHINE
- CLEAN ALL TOOLS & BOWLS

LUBRICATION (IF APPLICABLE)

- CHECK THAT INSERTION UNIT LUBRICATION IS FUNCTIONING PROPERLY

TOOLING

- REPLACE MACHINE TOOLING MONTHLY
- CHECK TOOLING FOR DAMAGE & WEAR