

Alkon Corporation.
Hydromat Preventive Maintenance Instructions

For Machine(s): 1150, 1151, 1152, 1153 & 1154

MONTHLY TASKS TO BE COMPLETED

MACHINE CARE

- INSPECT COLLETS & EJECTOR ASSEMBLIES FOR COOLANT & CHIPS
- INSPECT CHUCK ASSEMBLY FOR WORN & DAMAGED JAWS
- INSPECT AALL UNIT BELTS
- INSPECT ALL UNIT HOSES
- INSPECT AIR FILTERS
- INSPECT CONDENSOR FINS – CLEAN AS NEEDED
- INSPECT BAG FILTER

LUBRICATION

- CHECK LEVEL IN WILLEY VOGEL LUBE UNIT – FILL AS NEEDED
- GREASE ALL CROSS DRILL & MILLING HEADS
- GREASE THE CUT OFF UNIT FITTINGS

ANNUAL TASKS TO BE COMPLETED

MAINTENANCE

- CHECK CHAPTER 15 FOR ANY MAINTENANCE THAT IS NEEDED ANNUALLY