

Dekhte reh jaoge

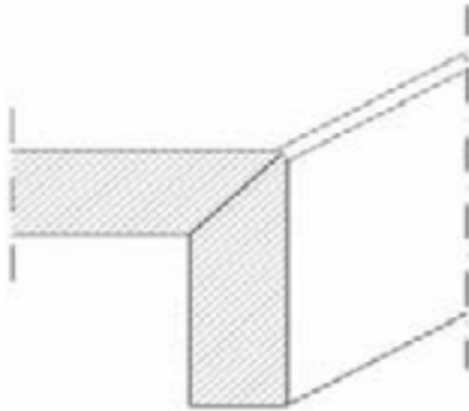


EDGE POLISHING GUIDELINES

How to Polish Countertop Edges with Using Diamond Polishing Pads

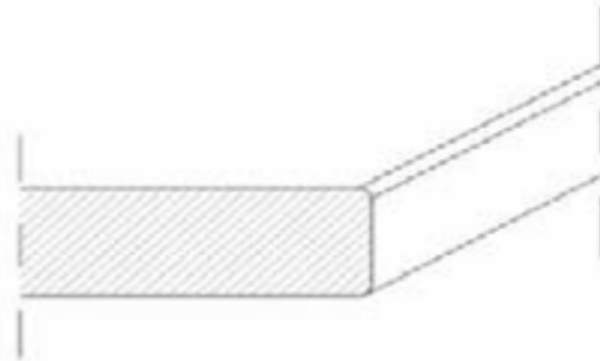
- These slabs can have their edges polished on site into a smooth, bullnose or finished edge with a polish that not matches the top of the tile.

45 DEGREES MITERED EDGE



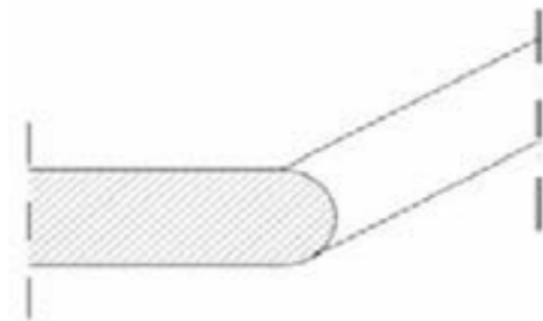
1. Cut the edges of both pieces at an angle
2. Clean all the edges
3. Use epoxy resin to glue the two pieces together
4. The resin must be the same colour as the slab
5. Remove residues of resin

BEVELLED EDGE



- A bevelled edge is useful for increasing the ability of the edge of the slab to resist strong shocks
1. Use sandpaper appropriate for porcelain slabs
 2. Use abrasives in the correct order to obtain the desired finish

BULLNOSE EDGE



- The bullnose edge is also useful for increasing the resistance of the slab edge to strong shocks
1. Use sandpaper appropriate for porcelain stoneware
 2. Use abrasives in the correct order to obtain the desired finish

Tools Needed



Wet Diamond polishing pads



•Mask



•Safety Glasses



•Work Table



Scan QR code for video

- **Types of edge polish pads**

	GRID
Glossy surface	1. GR 100
	2. GR 200
	3. GR 500
	4. GR 1000
	5. GR 2000
	6. GR 3000
Matte surface	1. GR 100
	2. GR 200
	3. GR 500
	4. GR 1000



CATEGORY OF POLISHING PAD



- Place the Slab tile on a work table, and clamp it secured to ensure it doesn't move while grinding or polishing.



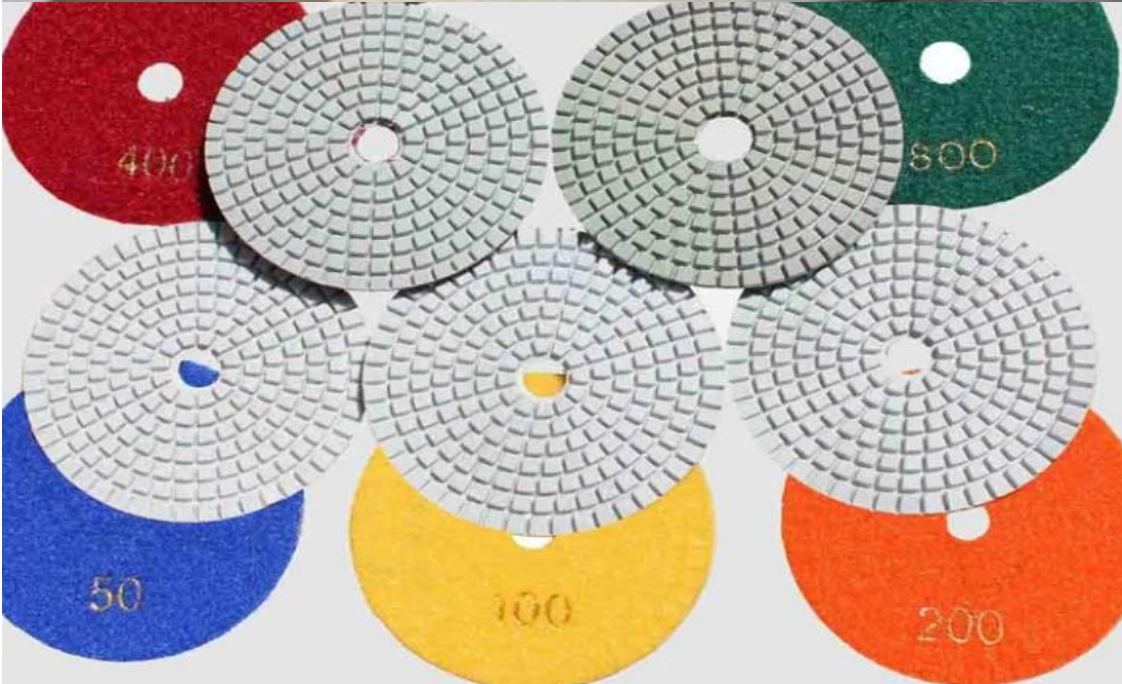
Backing pad

- Carefully look on the slab edges. Smaller grid sizes (50, 100, 200) fine grinding & smoothness.
- Higher grid sizes (1500, 3000) are suitable to achieve shiny finishing.



Attach Polishing Pads & Backing Pads to Wet Polisher , Start Polishing.

- Attach the backing pads to wet polisher, ensure it is switched off before attaching it.
- Now you can begin the polishing process, open the diamond polishing kit and start with grit 50 or 100 polishing pad.
- Use the grinder initially as low speed and as needed increase its speed slowly for faster polishing suitable for specific stone.
- **Review polishing finish before moving to next grid**
- Make sure that you have used grids from lower to higher, apply gradually all the grids 50, 100, 200, 400, 800, 1500 and 3000 grids.
- Don't use more than the double grids from the first diamond polishing pads.
- Maintain the regularity to using the polishing pads.





Follow All Step Correctly, Here Is Your Polished Slab

- Use one by one pad until the polish starts to shine accurately.
- You would find good shine at grit 1000, and as you progress to grit 1500 and 3000 it will start getting mirror like finish.

THANK YOU



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