

***Alkon Corporation.***  
**Vertical Mills Preventive Maintenance Instructions**

**For Machine(s): 1228 - 1238**

**MONTHLY TASKS TO BE COMPLETED**

**ELECTRICAL**

- CHECK OPERATION OF SAFETY INTERLOCKS

**MACHINE CARE**

- CHECK AIR INTAKE FILTERS – CHANGE AS NEEDED

**MECHANICAL**

- CLEAN & INSPECT TOOL CHANGER

**QUARTERLY TASKS TO BE COMPLETED**

**ELECTRICAL**

- CLEAN NC BOX COOLING FAN
- CHECK THE NC BOX COOLING FAN OPERATION
- CHANGE FILTERS

**SEMI-ANNUAL TASKS TO BE COMPLETED**

**EXCEPT 1225 & 1228 WHICH ARE DONE AS NEEDED**

**MACHINE CARE**

- DISASSEMBLE & CLEAN VISES
- CHECK FOR WEAR THEN REASSEMBLE