

Alkon Corporation.
Sunnen Honer Preventive Maintenance Instructions

For Machine(s): 1406, 1804, 8202 – 8209, 8510

MONTHLY TASKS TO BE COMPLETED

LUBRICATION

- CHECK OIL SYSTEM TRAY FOR SLUDGE & CLEAN

ACCESSORIES

- CHECK HONING & FEED DIAL NEEDLES FOR PROPER FUNCTION
- IF SLUGGISH, REMOVE DIAL & CLEAN NEEDLE

QUARTERLY TASKS TO BE COMPLETED

MECHANICAL

- CHECK THE CONDITION OF THE OIL PUMP BELT
- CHECK THE TENSION OF THE OIL PUMP BELT
- CHECK THE CONDITION & TENSION OF THE DRIVE V-BELT
- CHECK THE CONDITION & TENSION OF THE FLAT DRIVE BELT
- CHECK OPERATION OF SPINDLE BRAKE (*SHOULD STOP THE INSTANT PEDAL IS RELEASED*)
- CHECK SEDIMENT TRAY FOR DIRT / SLUDGE IN HONING OIL SYSTEM, CLEAN AS NEEDED