

Alkon Corporation.
Transfer Preventive Maintenance Instructions

For Machine(s): 1183, 1190, 1195 - 1199

MONTHLY TASKS TO BE COMPLETED

MECHANICAL

- CHECK CLAMPING UNITS FOR LEAKS
- CHECK & CLEAN JAWS AS NEEDED
- VISUALLY INSPECT CONDITION OF WAYS – GILLMAN UNIT (IF APPLICABLE)
- CHECK CONDITIONS OF GUIDE BEARING – GILLMAN UNIT (IF APPLICABLE)

HYDRAULICS

- CHECK THE LEVEL IN HYDRAULIC RESERVOIR
- CHECK GAGES FOR VARIATION & FLUCTUATIONS

PNEUMATICS

- LISTEN FOR LEAKS ON THE LINES & FITTINGS

MACHINE CARE

- CLEAN OFF ANY DEBRIS THAT HAVE ACCUMULATED ON MACHINES

QUARTERLY TASKS TO BE COMPLETED

LUBRICATION

- CHECK OIL LEVEL IN INDEXING TABLE

PNEUMATICS

- CHECK THE OPERATION OF AIR OILER (EXCEPT MACHINE 1183)

MACHINE CARE

- CHECK BOKUM FOR WEAR
- DRAIN & CLEANOUT COOLANT SUMP
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QUARTERLY TASKS TO BE COMPLETED

ELECTRICAL

- CHECK CONDITION OF ALL WIRE CASINGS IN THE TOOL ZONE (DAMAGE & DERIORATION)