

***Alkon Corporation.***  
**Small Impact Press Preventive Maintenance Instructions**

**For Machine(s): 1470, 1484, 1486, 1479, 1495 & 1496**

**MONTHLY TASKS TO BE COMPLETED**

**MECHANICAL**

- CHECK BALL BEARINGS ON IMPACT MECHANISM FOR WEAR/DAMAGE
- CLEAN AND LUBRICATE THE IMPACT PRESS
- CHECK THE IMPACT PRESS PINION FOR WEAR
- DO GENERAL INSPECTION OF HOUSING / HARDWARE FOR WEAR & DETERIORATION

**LUBRICATION**

- APPLY GREAT TO THE PINION, IMPACT ADJUSTING NUT, MAIN HOUSING & COLUMN, THEN FINALLY TO THE CYLINDER BASE & LEVER HOUSING

**PNEUMATICS**

- CHECK AIR LINE MOISTURE TRAP FOR WATER
- CHECK ALL AIR LINES & FITTINGS FOR LEAKS

**TOOLING**

- INSPECT (VISUALLY) TOOLING FOR DAMAGE OR WEAR